

**Environmental Protection Agency**

**§ 1065.750**

but only if using the fuel would not adversely affect your ability to demonstrate compliance with the applicable standards.

(c) When we conduct testing using natural gas, we will use fuel that meets the specifications in paragraph (a) of this section.

(d) At ambient conditions, natural gas must have a distinctive odor de-

tectable down to a concentration in air not more than one-fifth the lower flammable limit.

[73 FR 37342, June 30, 2008]

**§ 1065.720 Liquefied petroleum gas.**

(a) Except as specified in paragraph (b) of this section, liquefied petroleum gas for testing must meet the specifications in the following table:

TABLE 1 OF § 1065.720—TEST FUEL SPECIFICATIONS FOR LIQUEFIED PETROLEUM GAS

Item	Value	Reference procedure <sup>1</sup>
Propane, C <sub>3</sub> H <sub>8</sub> .....	Minimum, 0.85 m <sup>3</sup> /m <sup>3</sup> .....	ASTM D2163-05.
Vapor pressure at 38 °C .....	Maximum, 1400 kPa .....	ASTM D1267-02 or 2598-02 <sup>2</sup> .
Volatility residue (evaporated temperature, 35 °C) .....	Maximum, -38 °C .....	ASTM D1837-02a.
Butanes .....	Maximum, 0.05 m <sup>3</sup> /m <sup>3</sup> .....	ASTM D2163-05.
Butenes .....	Maximum, 0.02 m <sup>3</sup> /m <sup>3</sup> .....	ASTM D2163-05.
Pentenes and heavier .....	Maximum, 0.005 m <sup>3</sup> /m <sup>3</sup> .....	ASTM D2163-05.
Propene .....	Maximum, 0.1 m <sup>3</sup> /m <sup>3</sup> .....	ASTM D2163-05.
Residual matter (residue on evap. of 100 ml oil stain observ.) .....	Maximum, 0.05 ml pass <sup>3</sup> .....	ASTM D2158-05.
Corrosion, copper strip .....	Maximum, No. 1 .....	ASTM D1838-07.
Sulfur .....	Maximum, 80 mg/kg .....	ASTM D2784-06.
Moisture content .....	pass .....	ASTM D2713-91.

<sup>1</sup> ASTM procedures are incorporated by reference in § 1065.1010. See § 1065.701(d) for other allowed procedures.

<sup>2</sup> If these two test methods yield different results, use the results from ASTM D1267-02.

<sup>3</sup> The test fuel must not yield a persistent oil ring when you add 0.3 ml of solvent residue mixture to a filter paper in 0.1 ml increments and examine it in daylight after two minutes.

(b) In certain cases you may use test fuel not meeting the specifications in paragraph (a) of this section, as follows:

(1) You may use fuel that your in-use engines normally use, such as commercial-quality liquefied petroleum gas.

(2) You may use fuel meeting alternate specifications if the standard-setting part allows it.

(3) You may ask for approval to use fuel that does not meet the specifications in paragraph (a) of this section, but only if using the fuel would not adversely affect your ability to demonstrate compliance with the applicable standards.

(c) When we conduct testing using liquefied petroleum gas, we will use fuel that meets the specifications in paragraph (a) of this section.

(d) At ambient conditions, liquefied petroleum gas must have a distinctive odor detectable down to a concentration in air not more than one-fifth the lower flammable limit.

[73 FR 37342, June 30, 2008]

**§ 1065.740 Lubricants.**

(a) Use commercially available lubricating oil that represents the oil that will be used in your engine in use.

(b) You may use lubrication additives, up to the levels that the additive manufacturer recommends.

**§ 1065.745 Coolants.**

(a) You may use commercially available antifreeze mixtures or other coolants that will be used in your engine in use.

(b) For laboratory testing of liquid-cooled engines, you may use water with or without rust inhibitors.

(c) For coolants allowed in paragraphs (a) and (b) of this section, you may use rust inhibitors and additives required for lubricity, up to the levels that the additive manufacturer recommends.

**§ 1065.750 Analytical gases.**

Analytical gases must meet the accuracy and purity specifications of this section, unless you can show that other specifications would not affect your

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ability to show that your engines comply with all applicable emission standards.

(a) Subparts C, D, F, and J of this part refer to the following gas specifications:

(1) Use purified gases to zero measurement instruments and to blend with calibration gases. Use gases with contamination no higher than the highest of the following values in the gas cylinder or at the outlet of a zero-gas generator:

inder or at the outlet of a zero-gas generator:

(i) 2% contamination, measured relative to the flow-weighted mean concentration expected at the standard. For example, if you would expect a flow-weighted CO concentration of 100.0  $\mu\text{mol/mol}$ , then you would be allowed to use a zero gas with CO contamination less than or equal to 2.000  $\mu\text{mol/mol}$ .

(ii) Contamination as specified in the following table:

TABLE 1 OF § 1065.750—GENERAL SPECIFICATIONS FOR PURIFIED GASES.

Constituent	Purified synthetic air <sup>1</sup>	Purified N <sub>2</sub> <sup>1</sup>
THC (C <sub>1</sub> equivalent) .....	≤ 0.05 $\mu\text{mol/mol}$ .....	≤ 0.05 $\mu\text{mol/mol}$ .
CO .....	≤ 1 $\mu\text{mol/mol}$ .....	≤ 1 $\mu\text{mol/mol}$ .
CO <sub>2</sub> .....	≤ 10 $\mu\text{mol/mol}$ .....	≤ 10 $\mu\text{mol/mol}$ .
O <sub>2</sub> .....	0.205 to 0.215 mol/mol .....	≤ 2 $\mu\text{mol/mol}$ .
NO <sub>x</sub> .....	≤ 0.02 $\mu\text{mol/mol}$ .....	≤ 0.02 $\mu\text{mol/mol}$ .
N <sub>2</sub> O <sub>2</sub> .....	≤ 0.05 $\mu\text{mol/mol}$ .....	≤ 0.05 $\mu\text{mol/mol}$ .

<sup>1</sup> We do not require these levels of purity to be NIST-traceable.

<sup>2</sup> The N<sub>2</sub>O limit applies only if the standard-setting part requires you to report N<sub>2</sub>O.

(2) Use the following gases with a FID analyzer:

(i) *FID fuel*. Use FID fuel with a stated H<sub>2</sub> concentration of (0.39 to 0.41) mol/mol, balance He, and a stated total hydrocarbon concentration of 0.05  $\mu\text{mol/mol}$  or less.

(ii) *FID burner air*. Use FID burner air that meets the specifications of purified air in paragraph (a)(1) of this section. For field testing, you may use ambient air.

(iii) *FID zero gas*. Zero flame-ionization detectors with purified gas that meets the specifications in paragraph (a)(1) of this section, except that the purified gas O<sub>2</sub> concentration may be any value. Note that FID zero balance gases may be any combination of purified air and purified nitrogen. We recommend FID analyzer zero gases that contain approximately the expected flow-weighted mean concentration of O<sub>2</sub> in the exhaust sample during testing.

(iv) *FID propane span gas*. Span and calibrate THC FID with span concentrations of propane, C<sub>3</sub>H<sub>8</sub>. Calibrate on a carbon number basis of one (C<sub>1</sub>). For example, if you use a C<sub>3</sub>H<sub>8</sub> span gas of concentration 200  $\mu\text{mol/mol}$ , span a FID to respond with a value of 600  $\mu\text{mol/mol}$ . Note that FID span balance gases may be any combination of purified air and purified nitrogen. We rec-

ommend FID analyzer span gases that contain approximately the flow-weighted mean concentration of O<sub>2</sub> expected during testing. If the expected O<sub>2</sub> concentration in the exhaust sample is zero, we recommend using a balance gas of purified nitrogen.

(v) *FID methane span gas*. If you always span and calibrate a CH<sub>4</sub> FID with a nonmethane cutter, then span and calibrate the FID with span concentrations of methane, CH<sub>4</sub>. Calibrate on a carbon number basis of one (C<sub>1</sub>). For example, if you use a CH<sub>4</sub> span gas of concentration 200  $\mu\text{mol/mol}$ , span a FID to respond with a value of 200  $\mu\text{mol/mol}$ . Note that FID span balance gases may be any combination of purified air and purified nitrogen. We recommend FID analyzer span gases that contain approximately the expected flow-weighted mean concentration of O<sub>2</sub> in the exhaust sample during testing. If the expected O<sub>2</sub> concentration in the exhaust sample is zero, we recommend using a balance gas of purified nitrogen.

(3) Use the following gas mixtures, with gases traceable within  $\pm 1\%$  of the NIST-accepted value or other gas standards we approve:

(i) CH<sub>4</sub>, balance purified synthetic air and/or N<sub>2</sub> (as applicable).

(ii) C<sub>2</sub>H<sub>6</sub>, balance purified synthetic air and/or N<sub>2</sub> (as applicable).

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(iii) C<sub>3</sub>H<sub>8</sub>, balance purified synthetic air and/or N<sub>2</sub> (as applicable).

(iv) CO, balance purified N<sub>2</sub>.

(v) CO<sub>2</sub>, balance purified N<sub>2</sub>.

(vi) NO, balance purified N<sub>2</sub>.

(vii) NO<sub>2</sub>, balance purified synthetic air.

(viii) O<sub>2</sub>, balance purified N<sub>2</sub>.

(ix) C<sub>3</sub>H<sub>8</sub>, CO, CO<sub>2</sub>, NO, balance purified N<sub>2</sub>.

(x) C<sub>3</sub>H<sub>8</sub>, CH<sub>4</sub>, CO, CO<sub>2</sub>, NO, balance purified N<sub>2</sub>.

(xi) N<sub>2</sub>O, balance purified synthetic air and/or N<sub>2</sub> (as applicable).

(4) You may use gases for species other than those listed in paragraph (a)(3) of this section (such as methanol in air, which you may use to determine response factors), as long as they are traceable to within ±3% of the NIST-accepted value or other similar standards we approve, and meet the stability requirements of paragraph (b) of this section.

(5) You may generate your own calibration gases using a precision blending device, such as a gas divider, to dilute gases with purified N<sub>2</sub> or purified synthetic air. If your gas dividers meet the specifications in §1065.248, and the gases being blended meet the requirements of paragraphs (a)(1) and (3) of this section, the resulting blends are considered to meet the requirements of this paragraph (a).

(b) Record the concentration of any calibration gas standard and its expiration date specified by the gas supplier.

(1) Do not use any calibration gas standard after its expiration date, except as allowed by paragraph (b)(2) of this section.

(2) Calibration gases may be relabeled and used after their expiration date as follows:

(i) Alcohol/carbonyl calibration gases used to determine response factors according to subpart I of this part may be relabeled as specified in subpart I of this part.

(ii) Other gases may be relabeled and used after the expiration date only if we approve it in advance.

(c) Transfer gases from their source to analyzers using components that are dedicated to controlling and transferring only those gases. For example, do not use a regulator, valve, or transfer line for zero gas if those components

were previously used to transfer a different gas mixture. We recommend that you label regulators, valves, and transfer lines to prevent contamination. Note that even small traces of a gas mixture in the dead volume of a regulator, valve, or transfer line can diffuse upstream into a high-pressure volume of gas, which would contaminate the entire high-pressure gas source, such as a compressed-gas cylinder.

(d) To maintain stability and purity of gas standards, use good engineering judgment and follow the gas standard supplier's recommendations for storing and handling zero, span, and calibration gases. For example, it may be necessary to store bottles of condensable gases in a heated environment.

[70 FR 40516, July 13, 2005, as amended at 73 FR 37343, June 30, 2008; 74 FR 56518, Oct. 30, 2009; 75 FR 68465, Nov. 8, 2010; 76 FR 57467, Sept. 15, 2011]

### § 1065.790 Mass standards.

(a) *PM balance calibration weights.* Use PM balance calibration weights that are certified as NIST-traceable within 0.1% uncertainty. Calibration weights may be certified by any calibration lab that maintains NIST-traceability. Make sure your highest calibration weight has no greater than ten times the mass of an unused PM-sample medium.

(b) *Dynamometer calibration weights.*  
[Reserved]

[70 FR 40516, July 13, 2005, as amended at 76 FR 57467, Sept. 15, 2011]

## Subpart I—Testing With Oxygenated Fuels

### § 1065.801 Applicability.

(a) This subpart applies for testing with oxygenated fuels. Unless the standard-setting part specifies otherwise, the requirements of this subpart do not apply for fuels that contain less than 25% oxygenated compounds by volume. For example, you generally do not need to follow the requirements of this subpart for tests performed using a fuel containing 10% ethanol and 90% gasoline, but you must follow these requirements for tests performed using a